

Work Order ID 103131

103131

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June-14-13 10:26:24 AM

Item ID: D350-567-111 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Super-Sized Vertical Reference Floor Window
 Start Date: 6/14/13 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 6/21/13 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan: u Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-567	Rev D								
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo <u>M.L.</u>	0.00							
Document Control	Photocopy bluefile and create labels and DT8439 Template per PPP D350-567-111 CHG006								
110	Packaging	0.00							
110									
Packaging	Memo	0.00							
Packaging	Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***								
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
06
9-08

13/6/27 (4)

M.L. 13-06-17
EA

DAS
06
9-08

13/6/27 (4)

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Item ID: D350-567-111 Accept *N900040100* Setup Start *NS1*
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 Item Name: Super-Sized Vertical Reference Floor Window
 Start Date: 6/14/13 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 6/21/13 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00				4	2	13-6-26	
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-567-111 Location: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MLS 13-06-27

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Picklist Print

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Work Order ID: 103131

Parent Item: D350-567-111

Parent Item Name: Super-Sized Vertical Reference Floor Window

Start Date: 6/14/13

Required Date: 6/21/13

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:C Re-format 05-11-09 JLM
 IPP Rev:D Added DT8439 Template to Step 1 07-06-26 JLM
 IPP Rev:E CHG#3 ECN 1055 07-11-21 DD verified by:EC
 IPP Rev:F 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-567-113 Replacement Exterior SS Window		Manufactured	No			110	Each	0.0000	1	4		B 103132 M.H.D.	
D350-567-115+ Replacement Int. Window		Manufactured	No			110	Each	1.0000	1	4		B 103133 M.H.D.	
						<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>				
						FG042		1					
						86552		1					
DT8439 TEMPLATE		Manufactured	No			110	Each	0.0000	1	4			

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110		0.00							
110	Packaging								
Packaging	Memo	0.00							
Packaging	Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***								
120		0.00							
120	QC4- 100% Inspect kits for completeness								
QC	Memo	0.00							
Quality Control									

MCS 13-06-17
 (4)

M.L. 13-06-17